

Custom Fabrication

Mandrel J-Bend

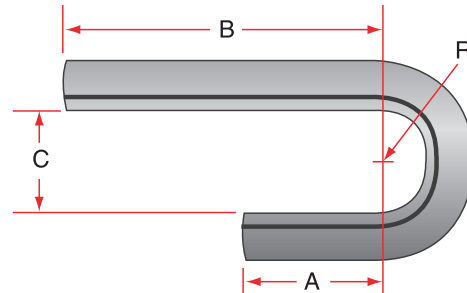
T-409 Stainless Steel J-Bend - 16-Gauge

Part No.	Tube OD	Radius Size	A	B	C
42426	2	3	6	15	4
42428	2¼	4¼	6	15	6¼
42432	2½	4¼	6	15	6

Aluminized Steel J-Bend - 16-Gauge

Part No.	Tube OD	Radius Size	A	B	C
42320	1½	4	6	15	6½
42381	1¾	4	6	15	6¼
42310	2	3½	6	15	5
42321	2¼	3½	6	15	4¾
42392	2½	3½	6	15	4½

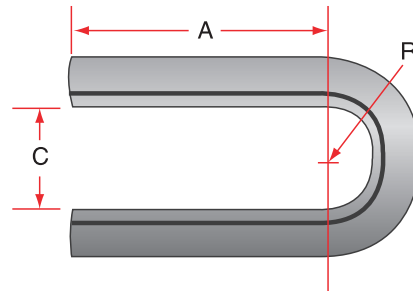
Custom Fabrication
Feeling brave, build it yourself!



Mandrel U-Bend

Aluminized Steel U-Bend - 16-Gauge

Part No.	Tube OD	Radius Size	A	C
42311	2	6	12	10
42395	1¾	6	12	10¼
42394	2¼	6	12	9¾
42322	2½	4¼	12	6
42323	3	5	12	7



Stainless Steel Straight Tubing

DynoMax universal stainless steel straight tubing looks good and lasts longer.

- Stainless steel lasts 10 to 12 times longer than low carbon steel tubing.
- Type T-409 stainless steel is used for easier bending.



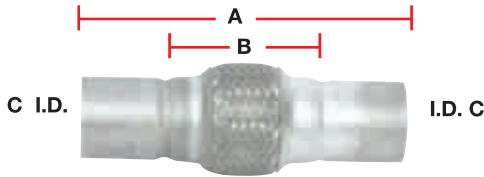
Note: Bending characteristics of stainless steel tubing are substantially different than low carbon steel tubing. Listed below are important factors in successfully bending stainless steel tubing.

1. Wing die (back) pressure may need to be increased to prevent backwall collapse.
2. The tube weld seam should be located 90° from the inside and outside of any severe bends.
3. Wing dies must be in good condition and in alignment throughout the entire bending arc.
4. Bends should be made in one continuous operation at a slow rate of speed.
5. Bends should not be made tighter than two times pipe diameter.
6. Equipment must be in proper operating condition.

Bendable Stainless Steel Tubing		
Length	10'	
Gauge	14	17
OD		
2	—	49184
2¼	—	49185
2½	—	49186
3	49095	—
3½	49096	—
4	49097	—

UNIVERSAL FLEX PIPES WITH BUSHINGS

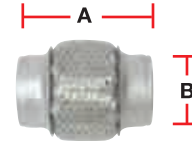
Used to repair popular import exhaust pipes. Features a stainless steel flex portion and AKDQ expandable bushings.



Part No.	A	B	C
41452	11	8	1¾
41597	10	6	1¾
42215	14¼	10¼	1¾
42216	14	10	2
51023	8½	4	1¾
51024	8½	4	2
51025	10½	6	2
52252	12½	8	2

UNIVERSAL FLEX PIPES WITHOUT BUSHINGS

Used to repair popular import exhaust pipes. Features a stainless steel flex portion for welded applications.



Part No.	A	B
41791	4	1¾
41792	6	1¾
41793	8	1¾
51015	4	2
51021	6	2
51022	8	2

Header Reducers

- 3-Bolt Inlet
- Includes Gasket, Flange, Nuts and Bolts
- Low Carbon Steel

Part No.	Replacement Gasket Part No.	Description
88307 ¹	88201	3" Header Reducer w/2½" OD Outlet
88305 ²	—	3" Header Reducer w/2½" OD Outlet

¹ Each package contains 2 reducers.

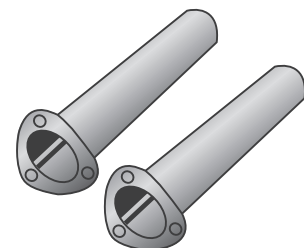
² Each carton contains ten poly bags, 2 reducers per bag.



Bolt-on Header Extensions

- Two per kit
- Low carbon steel

Part No.	Description	Collector Diameter	Outlet Diameter
88007	12" Bolt-on Header Extensions	3	3



UNIVERSAL MUFFLERS

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Specialty Pipes



Universal Aluminized X-Pipes

Part No.	O.D.
88327	2½
88328	3



Universal Aluminized X-Pipe Kits*

Kit No.	O.D.
88329	2½
88330	3

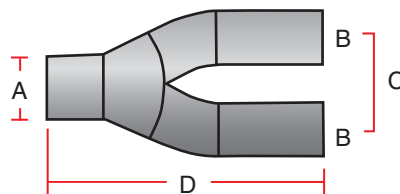
*Kit includes 4 connecting pipes and 8 u-bolt style clamps w/X-pipe.

Use DynoMax® Pipes & Elbows to Build a System of Your Own Design!

Universal Y-Pipe

Manufactured using 16 gauge aluminized coated steel. DynoMax® Universal “Ys” feature O.D. sized inlet and outlets allowing for easy fabrication of custom exhaust systems. They are perfect for the DIY'er! DynoMax® Ys are available in different combinations of 2¼", 2½" and 3" OD mandrel bent tubing.

- Fully Welded
- Aluminized Coated Steel
- Mandrel Bent Tubing
- Smooth Transition Y-Junction

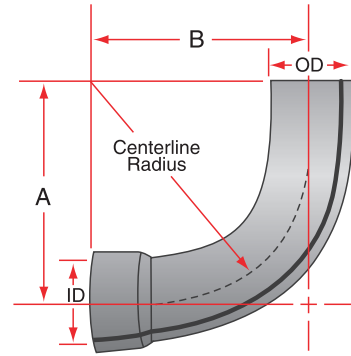


Part No.	A	B	C	D
88029	3 O.D.	2½ O.D.	4¼	12
88030	3 O.D.	3 O.D.	4¼	12
88031	2½ O.D.	2½ O.D.	4¼	12
88032	2½ O.D.	2¼ O.D.	4¼	12

ID - OD 90° Elbows

Aluminized	Dia.	Style	Length A-B	Radius
41231	1 1/2	ID-OD	6 3/8 - 6 3/8	4
41000	1 3/4	ID-OD	6 3/8 - 6 3/8	4
41230	1 7/8	ID-OD	6 3/8 - 6 3/8	4
41001	2	ID-OD	6 3/8 - 6 3/8	4
41154	2	ID-OD	7 7/8 - 7 7/8	4
41558+	2	ID-OD	9 - 9	5
41098	2 1/4	ID-OD	6 - 6	4
41002	2 1/2	ID-OD	6 1/4 - 6 1/4	4
41441+	2 1/2	ID-OD	12 - 12	5
41099	2 3/4	ID-OD	6 3/8 - 6 3/8	5
41442+	2 3/4	ID-OD	12 - 12	5
41365+	3	ID-OD	8 - 8	6
41535+	3	ID-OD	12 - 10	5
41534+	3	ID-OD	12 - 12	5
42445+	3	ID-OD	14 - 14	6
41633	3 1/2	ID-OD	6 1/2 - 6 1/2	3 1/2
41366+	3 1/2	ID-OD	9 - 9	7
—	3 1/2	ID-OD	10 - 10	5
42185+	3 1/2	ID-OD	16 - 16	8
41630+	4	ID-OD	6 - 6	4
—	4	ID-OD	7 1/2 - 7 1/2	4
41378+	4	ID-OD	10 - 10	5
41367+	4	ID-OD	10 - 10	8
—	4	ID-OD	12 - 12	4
41472+	4	ID-OD	12 - 12	6
42937+	4	ID-OD	18 - 18	8
43168+	4	ID-OD	25 - 32	8
42356+	4 1/2	ID-OD	15 1/2 - 15 1/2	6

+ Mandrel-bent



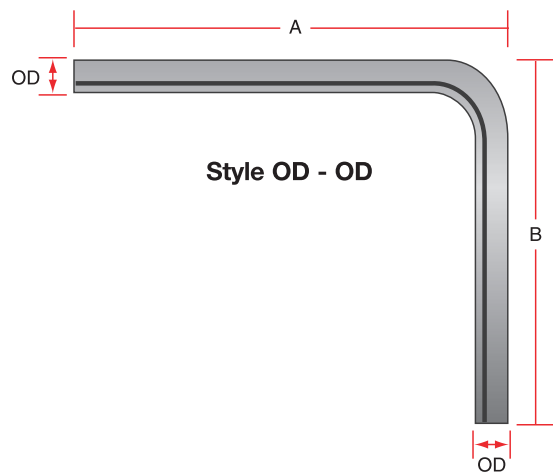
Style ID - OD

Use DynoMax® Pipes & Elbows to Build a System of Your Own Design!

90° Aluminized Universal Mandrel Bent Tail Pipe

Part No.	Style	Length A-B	Radius	Dia.
44268 +	OD-OD	36 - 30	4 1/2	2 1/4
44269 +	OD-OD	36 - 30	4 1/2	2 1/2
44279 +	OD-OD	36 - 30	5	3

+ Mandrel-bent



Style OD - OD

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Offset Extension Pipes (15° Bend)

Low Carbon Steel	Style	Length A-B	Dia.
41243	ID-OD	9 - 3 ³ / ₈	2 1/2- 2 1/2

OD - OD 15° Elbows

Aluminized	Style	Length A-B	Radius	Dia.
41204+	OD-OD	2 - 2	4	4

+ Mandrel-bent

ID - OD 30° Elbows

Aluminized	Style	Length A-B	Radius	Dia.
41618+	ID-OD	4 - 4	5	3 1/2
41619+	ID-OD	4 - 4	5	4

+ Mandrel-bent

OD - OD 30° Elbows

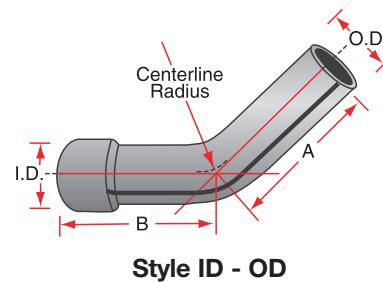
Aluminized	Style	Length A-B	Radius	Dia.
41614+	OD-OD	4 - 4	5	3 1/2
41615+	OD-OD	4 - 4	5	4

+ Mandrel-bent

ID - OD 45° Elbows

Aluminized	Low Carbon Steel	Dia.	Style	Length A-B	Radius
—	41187	2	ID-OD	6 - 6	4
—	41188	2 1/4	ID-OD	6 - 6	4 1/2
41437+	—	2 1/2	ID-OD	6 - 6	4
—	41189	2 1/2	ID-OD	6 - 6	5
41439	—	2 3/4	ID-OD	6 - 6	5
42760+	—	3	ID-OD	7 - 7	6
42761+	—	3 1/2	ID-OD	8 - 8	7
41639+	—	4	ID-OD	5 - 5	4
41686+	—	4	ID-OD	6 - 6	6
42758+	—	4	ID-OD	9 5/16 - 9 5/16	8
42246+	—	4	ID-OD	12 - 12	6

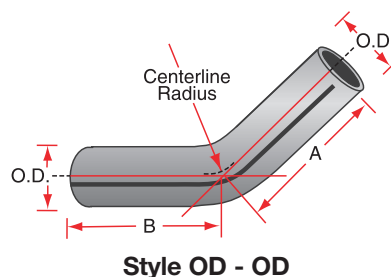
+ Mandrel-bent



OD - OD 45° Elbows

Aluminized	Dia.	Style	Length A-B	Radius
41438+	2 1/2	OD-OD	6 - 6	4
41440	2 3/4	OD-OD	6 - 6	5
41641+	3	OD-OD	4 - 4	3
41428+	3	OD-OD	7 - 7	6
41429+	3 1/2	OD-OD	8 - 8	7
41632+	4	OD-OD	6 - 6	6
41430+	4	OD-OD	8 - 8	5
41475+	4	OD-OD	8 - 8	8
42247+	4	OD-OD	12 - 12	6

+ Mandrel-bent

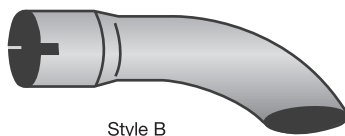


OD - OD 90° Elbows

Aluminized	Dia.	Style	Length A-B	Radius
41631 +	2	OD-OD	9 - 9	5
41762	2¼	OD-OD	12 - 12	5
41432 +	2½	OD-OD	12 - 12	5
41433 +	2¾	OD-OD	12 - 12	5
41221 +	3	OD-OD	3 - 3	3
41685 +	3	OD-OD	5½ - 5½	3
41536 +	3	OD-OD	7 - 7	3
41434 +	3	OD-OD	10 - 10	6
42344 +	3	OD-OD	14 - 14	8
41222 +	3½	OD-OD	3½ - 3½	3½
41537 +	3½	OD-OD	6 - 6	3½
41637 +	3½	OD-OD	6½ - 6½	3½
41435 +	3½	OD-OD	12 - 12	7
42288 +	3½	OD-OD	16 - 16	8
41223 +	4	OD-OD	4 - 4	4
41256 +	4	OD-OD	7 - 7	5
41474 +	4	OD-OD	8 - 8	4
42936 +	4	OD-OD	9 - 16	5
41638 +	4	OD-OD	12 - 12	4
41473 +	4	OD-OD	12 - 12	6
42407 +	4	OD-OD	13 - 10	6
43698 +	4	OD-OD	16 - 16	8
42857	4	OD-OD	18 - 18	8
44112 +	4	OD-OD	22½ - 30	8

+ Mandrel-bent

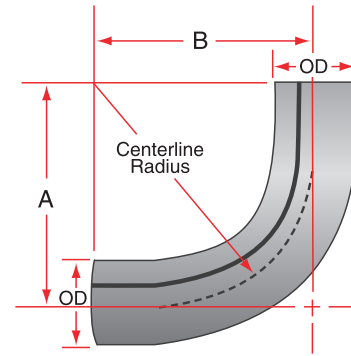
Turn Downs - Style B (ID)



Style B

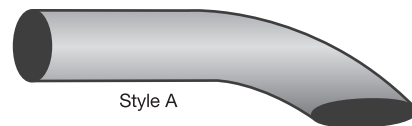
Aluminized Part No.	Dia.	Style	Overall Length
41126	1¾	B	6
42536	2	B	12
41062	2⅛	B	10
41250	2½	B	7
42448 +	3	B	12
42449 +	3½	B	12
42447 +	4	B	12
42715 +	4	B	18

+ Mandrel-bent



Style OD - OD

Turn Downs - Style A (OD)



Style A

Aluminized Part No.	Dia.	Style	Overall Length
41513	1½	A	11½
41055	1¾	A	8
41013	2	A	9
41134	2	A	12
41206	2¼	A	11
41245	2¼	A	12
41094	2½	A	10
42534	2½	A	24
41233	2¾	A	12
41095+	3	A	12
41096+	3½	A	12
41097+	4	A	12
42129+	4	A	18
42544+	4	A	24

+ Mandrel-bent

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