INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 19424

2000-03 Dodge Dakota Quad Cab, 3.9L, 4.7L, 5.9L (Exc. R/T Model) 2WD/4WD, Dual Exhaust
Will NOT fit models equipped with rear stabilizer / sway bar

DANGER WARNING:
SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF A PERMANENT JACK AS MAIN SUPPORT FOR THE VEHICLE IS PROHIBITED. JACKS ARE INTENDED TO BE USED AS A TEMPORARY MEANS OF LIFTING THE VEHICLE FROM THE GROUND. USE OF A PERMANENT JACK AS THE PRIMARY SUPPORT FOR THE VEHICLE IS DANGEROUS AND CAN LEAD TO SEVERE INJURY OR DEATH.

NOTE: Read all instructions before starting any work.

1. Remove the old exhaust system from the truck. Use WD-40, or a similar lubricant, to aid in removal of the metal rod hangers from the rubber isolators.

2. Install DynoMax Super Turbo Muffler 17674. Install at approximately a 45° angle with the top of the muffler tilting inboard towards the drive side (RH) tailpipe. Finger tighten the 3" clamp on the muffler connection to the front pipe. The bottom outlet connection of the muffler is for the passenger side (RH) tail pipe. The top outlet connection is for the driver side (LH) tail pipe. Place the nut on the muffler tubing bolted toward the drive side. Place the bolt in the hole. Place the metal backing plate that comes with the kit on the flat side of the bolt. Attach the lock washer and the nut. Tighten until the assembly is tight in the hole. Place a 2 1/2" clamp around the pipe and hanger metal spade. Finger tighten.

3. Install LH tail pipe 56067. Use cable tie in kit to tie back brake lines and differential vent hose so that each does not contact the tail pipe. Install hanger 35625 to bottom side of LH frame. Locate a hole in the bottom of the LH frame that is over the top of the 56067 tail pipe. Install LH tail pipe 56067. Use cable tie in kit to back break lines around the pipe and hanger metal spades. Finger tighten. Also finger tighten the 2 1/2" clamp at the inlet end of the tail pipe to the muffler outlet connection.

4. Install RH tail pipe 56066. Install hanger 36313. Insert rod hanger into OE rubber isolator on RH frame. Finger tighten the clamp on the tail pipe. Place the metal backing plate that comes with the kit on the flat side of the bolt. Attach the lock washer and the nut. Tighten until the assembly is tight in the hole. Place a 2 1/2" clamp around the pipe and hanger metal spade. Finger tighten.

5. Install LH tail pipe 56067. Use cable tie in kit to back break lines around the pipe and hanger metal spades. Finger tighten. Also finger tighten the 2 1/2" clamp at the inlet end of the tail pipe to the muffler outlet connection.

6. Beginning at the inlet end, align all components and tighten all the clamps. Please see system diagram on back page of these instructions.

KIT CONTAINS:
(1) 701510 INSTRUCTION SHEET
(2) 3 1/2" CLAMPS
(4) 2 1/2" CLAMPS
(4) 36313 HANGER
(1) 35625 HANGER
(1) 17674 MUFFLER
(1) 41976 EXTACTION PIPE
(1) 53152 FRONT PIPE
(1) 19416 TAIL PIPE
(1) 701510 INSTRUCTION SHEET

Form: 701510
Revised 01/07

Performance Exhaust

2701 N. Dettman Rd.

DYNOMAX TM

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