

## INSTALLATION INSTRUCTIONS FOR

### DynoMax KIT: 39538

2017-2015 Ford F250, F350, F450, F550  
Super Duty 6.7L Powerstroke Diesel (DPF).



2701 N. Dettman Rd.  
Jackson, MI 49201

DPF = Diesel Particulate Filter

**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCTS AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN BUMPER JACKS OR SCISSOR JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS, IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT, IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

**NOTE:** Read all instructions before starting any work.

1. Remove the OE tail pipe/resonator assembly only. Do not remove the DPF or any extension pipe. Use WD40 or a similar product to lubricate and help remove the metal rod hangers from the rubber isolators. If equipped, remove the temperature sensor from the OE tail pipe/resonator assembly.
2. Install over-axle pipe **73033** using gasket **31723** and bolt kit **36490**. Slip the rod hangers into the rubber isolators. Please reference the system diagram.
3. Slip a 5" band clamp over the inlet end of the **73034** tail pipe and install. Insert the rod hanger into the rubber isolator.
4. Slip a 5" band clamp over the inlet end and install 304SS tip **36483**.
5. Beginning at the inlet of the system, position all components and tighten the clamps and bolts. Please see the full system diagram on the back page.

#### KIT CONTAINS:

- (1) 73033 Pipe
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- (1) 36483 SS tip w/ 5" Band Clamp
- (2) 36442 5" Band Clamp
- (1) 31723 Gasket
- (1) 36490 Bolt pack
- (1) 82606957 Instruction sheet

**39538 SYSTEM DIAGRAM**

