

INSTALLATION INSTRUCTIONS FOR

DynoMax KIT: 39542

2019-2016 Toyota Tacoma Access /
Double Cab 3.5L, 2/4WD – Single Exhaust.

This system fits Access Cab w/ 6' bed (127.4" WB), Double Cab
w/ 5' bed (127.4" WB), and Double Cab w/ 6' bed (140.6" WB).



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DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN BUMPER JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS, IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT, IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. or other exhaust from behind the catalytic converters. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax intermediate pipe **73041**. **NOTE: If installing this system on a Double Cab with 6' bed (140.6" wheelbase), also install extension pipe 52615.** Use the 36438 band clamp on the inlet end of 52615. If required, replace the original inlet gasket with the **31585** gasket included in kit. **Slightly** tighten the flange nuts on the inlet end. Please see the system diagram.
3. Install DynoMax Ultra Flo Welded muffler **17219** with the center connection of the muffler as the inlet and with the off-set connection of the muffler on the driveshaft side. Also install clamp-on rod hanger **36427** on the **73041** or on **52615**. Finger tighten this clamp.

4. Install DynoMax tail pipe **54997**. Be sure to insert the metal rod hangers into the rubber isolators. Slightly tighten the 2½" clamp that connects the tail pipe to the muffler outlet. See the system diagram on the back page of these instructions.
5. Beginning at the inlet end, align the system components and fully tighten all the clamps.

KIT CONTAINS:

- (1) 73041 Int Pipe
- (1) 52615 Ext Pipe
- (1) 17219 Ultra Flo Welded muffler
- (1) 54997 Tail Pipe
- (1) 36427 Clamp-On Hanger
- (1) 31585 Gasket
- (3) 2½" band clamp
- (1) Instruction sheet

39542 SYSTEM DIAGRAM

