

Custom Fabrication



Universal Aluminized X-Pipes

Part No.	OD
88327	2.5
88328	3



Universal Aluminized X-Pipes Kits

Kit No.	OD
88329	2.5
88330	3

Kit includes 4 connecting pipes and 8 u-bolt style clamps with X-pipe.

FEELING BRAVE, BUILD IT YOURSELF!

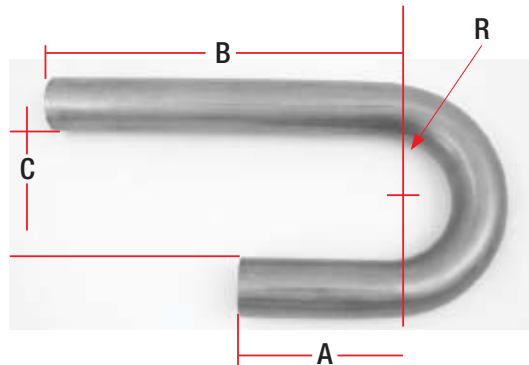
MANDREL J-BEND

T-409 Stainless Steel J-Bend - 16 Gauge

Part No.	Tube OD	Radius Size	A	B	C
42426	2	3	6	15	4
42428	2.25	4.25	6	15	6.25
42432	2.5	4.25	6	15	6

Aluminized Steel J-Bend - 16 Gauge

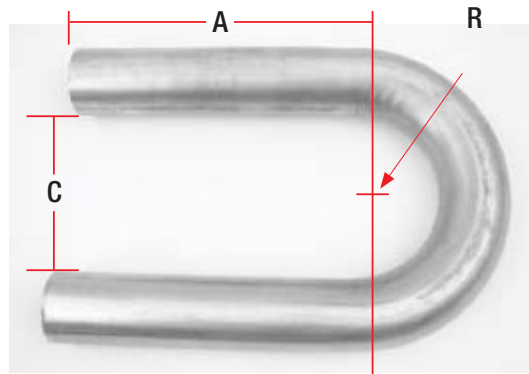
Part No.	Tube OD	Radius Size	A	B	C
42320	1.5	4	6	15	6.5
42381	1.75	4	6	15	6.25
42310	2	3.5	6	15	5
42321	2.25	3.5	6	15	4.75
42392	2.5	3.5	6	15	4.5



MANDREL U-BEND

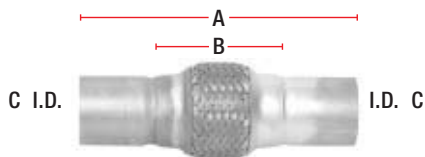
Aluminized Steel U-Bend - 16 Gauge

Part No.	Tube OD	Radius Size	A	C
42311	2	6	12	10
42395	1.75	6	12	10.25
42394	2.25	6	12	9.75
42322	2.5	4.25	12	6
42323	3	5	12	7



UNIVERSAL FLEX PIPES WITH BUSHINGS

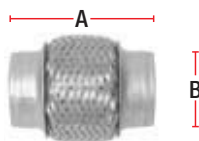
Used to repair popular import exhaust pipes. Features a stainless steel flex portion and AKDQ expandable bushings.



Part No.	A	B	C
41452	11	8	1.75
41597	10	6	1.75
42215	14.25	10.25	1.75
42216	14	10	2
51023	8.5	4	1.75
51024	8.5	4	2
51025	10.5	6	2
52252	12.5	8	2

UNIVERSAL FLEX PIPES WITHOUT BUSHINGS

Used to repair popular import exhaust pipes. Features a stainless steel flex portion for welded applications.



Part No.	A	B
41791	4	1.75
41792	6	1.75
41793	8	1.75
51015	4	2
51021	6	2
51022	8	2

STAINLESS STEEL STRAIGHT TUBING

- Stainless steel lasts 10 to 12 times longer than low carbon steel tubing
- Type T-409 stainless steel tubing is used for easier bending

Note: Bending characteristics of stainless steel tubing are substantially different than low carbon steel tubing. Listed below are important factors in successfully bending stainless steel tubing.

1. Wing die (back) pressure may need to be increased to prevent backwall collapse.
2. The tube weld seam should be located 90° from the inside and outside of any severe bends.
3. Wing dies must be in good condition & in alignment throughout the entire bending arc.
4. Bends should be made in one continuous operation at a slow rate of speed.
5. Bends should not be made tighter than two times pipe diameter.
6. Equipment must be in proper operating condition.

Bendable Stainless Steel Tubing		
Length	10'	
Gauge	14	17
OD		
2	-	49184
2.25	-	49185
2.5	-	49186
3	49095	-
3.5	49096	-
4	49097	-



ALUMINIZED STAINLESS STEEL TUBING



PART NUMBER 54762 - 2.5-in. x 48-in. .071 material thickness/14 gauge.



PART NUMBER 54763 - 3-in. x 48-in. .071 material thickness/14 gauge.

Part No.	Length	In/outlet Diameter
54762	48	2.5
54763	48	3

HEADER REDUCERS

- 3 Bolt inlet
- Includes gasket, flange, nuts and bolts
- Low carbon steel

Part No.	Replacement Gasket Part No.	Description
88307¹	88201	3-in. Header Reducer with 2.5-in. OD Outlet
88305²	-	3-in. Header Reducer with 2.5-in. OD Outlet

- 1 Each package contains 2 reducers.
- 2 Each carton contains ten poly bags, 2 reducers per bag.



BOLT-ON HEADER EXTENSIONS

- Two per kit
- Low carbon steel

Part No.	Description	Collector Diameter	Outlet Diameter
88007	12-in. Bolt-on Header Extensions	3	3



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OFF-ROAD X & Y PIPE KITS

All pipes are mandrel-bent for maximum flow and horsepower!



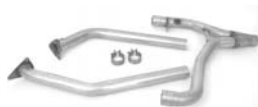
88019



88020 / 88021



88022



88027 / 88028



88033



88347

FOR USE WITH LONG TUBE HEADERS AND STOCK MANIFOLDS

Applications	Use with Stock Manifolds
1993-86 Mustang 5.0L, All Models, Aluminized Steel, 2.5-in. OD	88019
2008-05 Mustang GT 4.6L, Manual Trans. only, Aluminized Steel, 2.5-in. OD	88020
2008-05 Mustang GT 4.6L, Automatic Trans. only, Aluminized Steel, 2.5-in. OD	88021
2003-99 Mustang GT 4.6L / 04 Mustang Cobra 4.6L DOHC, Manual Trans. only, Aluminized Steel, 2.5-in. OD	88022
1999-98 Camaro, Firebird/Trans Am 5.7L LS1, Aluminized Steel, 3-in. OD	88027
2002-00 Camaro, Firebird/Trans Am 5.7L LS1, Aluminized Steel, 3-in. OD	88028
1991-86 Corvette 5.7L (Exc. ZR1) Aluminized Steel, 3-in. OD	88033
2013-12 Jeep Wrangler 3.6L, 409 Stainless Steel, 2-in. OD. OE Crossover Pipe Not Included in Kit	88347

Manifold connect off-road X & Y pipe kits replace the stock catalytic converter pipe assembly. Oxygen sensor simulators may be required. Most kits include the clamps necessary to complete the installation. All pipe kits come in a carton.

**NOT EMISSION LEGAL FOR VEHICLES DRIVEN ON THE STREET.
ON TRACK / OFF ROAD USE ONLY!!**

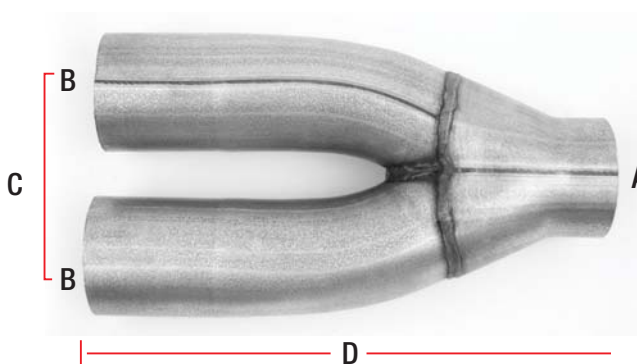
Use DynoMax® Pipes & Elbows to Build a System of Your Own Design!

UNIVERSAL Y-PIPE

Manufactured using 16 gauge aluminized coated steel. DynoMax® Universal "Y's" feature O.D. sized inlet and outlets allowing for easy fabrication of custom exhaust systems. They are perfect for the DIY'er! DynoMax® Y's are available in different combinations of 2.25-in., 2.5-in. and 3-in. OD mandrel bent tubing.

- Fully welded
- Aluminized coated steel
- Mandrel bent tubing
- Smooth transition Y-Junction

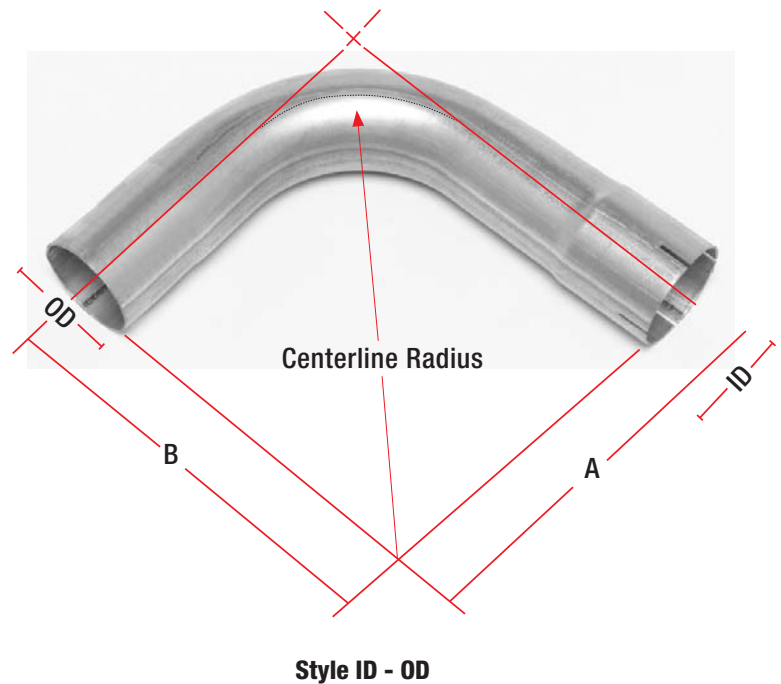
Part No.	A	B	C	D
88029	3 OD	2.5 OD	4.25	12
88030	3 OD	3 OD	4.25	12
88031	2.5 OD	2.5 OD	4.25	12
88032	2.5 OD	2.25 OD	4.25	12



ID - OD 90° ELBOWS

Part No.	Diameter	Style	Length A-B	Radius
41231	1.5	ID - OD	6.375 - 6.375	4
41000	1.75	ID - OD	6.375 - 6.375	4
41230	1.875	ID - OD	6.375 - 6.375	4
41001	2	ID - OD	6.375 - 6.375	4
41154	2	ID - OD	7.875 - 7.875	4
41558+	2	ID - OD	9 - 9	5
41098	2.25	ID - OD	6 - 6	4
41002	2.5	ID - OD	6.25 - 6.25	4
41441+	2.5	ID - OD	12 - 12	5
41099	2.75	ID - OD	6.375 - 6.375	5
41442+	2.75	ID - OD	12 - 12	5
41365+	3	ID - OD	8 - 8	6
41535+	3	ID - OD	12 - 10	5
41534+	3	ID - OD	12 - 12	5
42445+	3	ID - OD	14 - 14	6
41633	3.5	ID - OD	6.5 - 6.5	3.5
41366+	3.5	ID - OD	9 - 9	7
42185+	3.5	ID - OD	16 - 16	8
41630+	4	ID - OD	6 - 6	4
41378+	4	ID - OD	10 - 10	5
41367+	4	ID - OD	10 - 10	8
41472+	4	ID - OD	12 - 12	6
42937+	4	ID - OD	18 - 18	8
43168+	4	ID - OD	25 - 32	8
42356+	4.5	ID - OD	15.5 - 15.5	6

+ Mandrel bent



Use DynoMax® Pipes & Elbows to Build a System of Your Own Design!

90° ALUMINIZED UNIVERSAL MANDREL BENT TAIL PIPE

Part No.	Style	Length A-B	Radius	Diameter
44268+	OD - OD	36 - 30	4.5	2.25
44269+	OD - OD	36 - 30	4.5	2.5
44279+	OD - OD	36 - 30	5	3

+ Mandrel bent



Custom Fabrication

OD - OD 15° ELBOWS

Aluminized	Style	Length A-B	Radius	Diameter
41204+	OD - OD	2 - 2	4	4

+ Mandrel bent

OD - OD 30° ELBOWS

Aluminized	Style	Length A-B	Radius	Diameter
41614+	OD - OD	4 - 4	5	3.5
41615+	OD - OD	4 - 4	5	4

+ Mandrel bent

ID - OD 30° ELBOWS

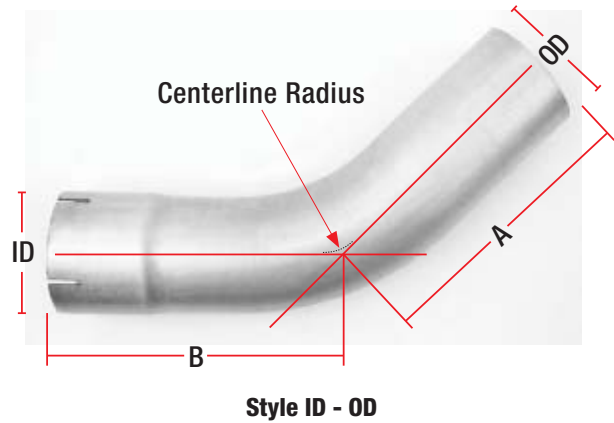
Aluminized	Style	Length A-B	Radius	Diameter
41618+	ID - OD	4 - 4	5	3.5
41619+	ID - OD	4 - 4	5	4

+ Mandrel bent

ID - OD 45° ELBOWS

Aluminized	Low Carbon Steel	Diameter	Style	Length A-B	Radius
-	41187	2	ID - OD	6 - 6	4
-	41188	2.25	ID - OD	6 - 6	4.5
41437+	-	2.5	ID - OD	6 - 6	4
-	41189	2.5	ID - OD	6 - 6	5
41439	-	2.75	ID - OD	6 - 6	5
42760+	-	3	ID - OD	7 - 7	6
42761+	-	3.5	ID - OD	8 - 8	7
41639+	-	4	ID - OD	5 - 5	4
41686+	-	4	ID - OD	6 - 6	6
42758+	-	4	ID - OD	9.3125 - 9.3125	8
42246+	-	4	ID - OD	12 - 12	6

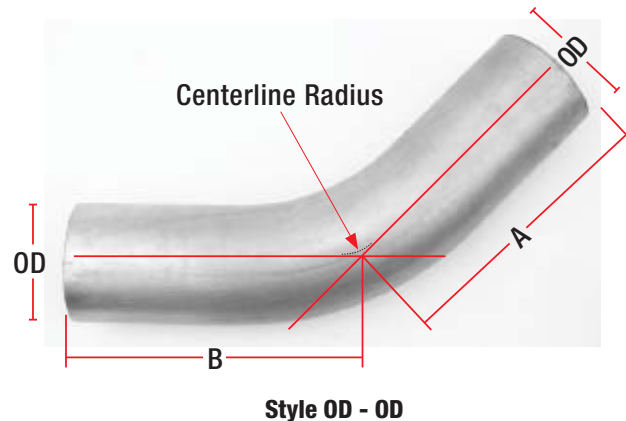
+ Mandrel bent



OD - OD 45° ELBOWS

Aluminized	Diameter	Style	Length A-B	Radius
41438+	2.5	OD - OD	6 - 6	4
41440	2.75	OD - OD	6 - 6	5
41641+	3	OD - OD	4 - 4	3
41428+	3	OD - OD	7 - 7	6
41429+	3.5	OD - OD	8 - 8	7
41632+	4	OD - OD	6 - 6	6
41430+	4	OD - OD	8 - 8	5
41475+	4	OD - OD	8 - 8	8
42247+	4	OD - OD	12 - 12	6

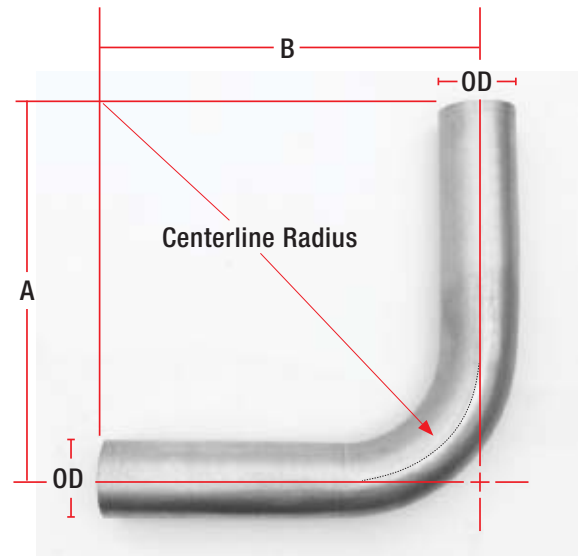
+ Mandrel bent



OD - OD 90° ELBOWS

Aluminized	Diameter	Style	Length A-B	Radius
41631+	2	OD - OD	9 - 9	5
41762	2.25	OD - OD	12 - 12	5
41432+	2.5	OD - OD	12 - 12	5
41433+	2.75	OD - OD	12 - 12	5
41224+	3	OD - OD	3 - 3	3
41685+	3	OD - OD	5.5 - 5.5	3
41536+	3	OD - OD	7 - 7	3
41434+	3	OD - OD	10 - 10	6
42344+	3	OD - OD	14 - 14	8
41222+	3.5	OD - OD	3.5 - 3.5	3.5
41537+	3.5	OD - OD	6 - 6	3.5
41637+	3.5	OD - OD	6.5 - 6.5	3.5
41435+	3.5	OD - OD	12 - 12	7
42288+	3.5	OD - OD	16 - 16	8
41223+	4	OD - OD	4 - 4	4
41256+	4	OD - OD	7 - 7	5
41474+	4	OD - OD	8 - 8	4
42936+	4	OD - OD	9 - 16	5
41638+	4	OD - OD	12 - 12	4
41473+	4	OD - OD	12 - 12	6
42407+	4	OD - OD	13 - 10	6
43698+	4	OD - OD	16 - 16	8
42857	4	OD - OD	18 - 18	8
44112+	4	OD - OD	22.5 - 30	8

+ Mandrel bent



Style OD - OD

TURN DOWNS - STYLE B (ID)



Style B

Aluminized	Diameter	Style	Overall Length
41126	1.75	B	6
42536	2	B	12
41062	2.125	B	10
41250	2.5	B	7
42448+	3	B	12
42449+	3.5	B	12
42447+	4	B	12
42715+	4	B	18

+ Mandrel bent

TURN DOWNS - STYLE A (OD)



Style A

Aluminized	Diameter	Style	Overall Length
41013	2	A	9
41134	2	A	12
41206	2.25	A	11
41245	2.25	A	12
41094	2.5	A	10
42534	2.5	A	24
41233	2.75	A	12
41095+	3	A	12
41097+	4	A	12
42129+	4	A	18
42544+	4	A	24

+ Mandrel bent